



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

PLAN APPROVAL

Issue Date: October 1, 2021

Effective Date: September 22, 2026

Revision Date: August 25, 2026

Expiration Date: March 22, 2027

Revision Type: Extension

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to construct, install, modify or reactivate the air emission source(s) more fully described in the site inventory list. This Facility is subject to all terms and conditions specified in this plan approval. Nothing in this plan approval relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each plan approval condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated as "State-Only" requirements.

Plan Approval No. 46-0013G

Federal Tax Id - Plant Code: 75-2990438-1

Owner Information

Name: CLEMENS FOOD GROUP LLC

Mailing Address: PO BOX 902

2700 CLEMENS RD

HATFIELD, PA 19440-0902

Plant Information

Plant: CLEMENS FOOD GROUP LLC/HATFIELD PLT

Location: 46 Montgomery County

46930 Hatfield Township

SIC Code: 2011 Manufacturing - Meat Packing Plants

Responsible Official

Name: BRIAN D MOYER

Title: VP CORP DEVELOPMENT

Phone: (215) 368 - 2500 Ext.8524

Email: brmoyer@clemensfoodgroup.com

Plan Approval Contact Person

Name: SHIRLEY DE LA SANCHARIOS

Title:

Phone: (215) 368 - 2500 Ext.8057

Email: sdelarios@clemensfoodgroup.com

[Signature] _____

JILLIAN A. GALLAGHER, SOUTHEAST REGION AIR PROGRAM MANAGER



Plan Approval Description

Plan Approval 46-0013G is for the installation of twelve (12) new batch smokehouses that use either liquid or natural smoke, a new sausage cooking line, two (2) natural gas-fired hot water heaters and associated control devices (i.e., thermal recuperative oxidizer (TRO), wire meshed filters, oil mist eliminator (OME) and low-NOx burners for the heaters).



SECTION A. Table of Contents

Section A. Facility/Source Identification

Table of Contents
Plan Approval Inventory List

Section B. General Plan Approval Requirements

- #001 Definitions
- #002 Future Adoption of Requirements
- #003 Plan Approval Temporary Operation
- #004 Content of Applications
- #005 Public Records and Confidential Information
- #006 Plan Approval Terms and Conditions
- #007 Transfer of Plan Approvals
- #008 Inspection and Entry
- #009 Plan Approval Changes for Cause
- #010 Circumvention
- #011 Submissions
- #012 Risk Management
- #013 Prohibition of Air Pollution
- #014 Compliance Requirement

Section C. Site Level Plan Approval Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

Section D. Source Level Plan Approval Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

Section E. Source Group Restrictions

- E-I: Restrictions
- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements
- E-V: Reporting Requirements
- E-VI: Work Practice Standards
- E-VII: Additional Requirements

Section F. Alternative Operating Scenario(s)

- F-I: Restrictions
- F-II: Testing Requirements



SECTION A. Table of Contents

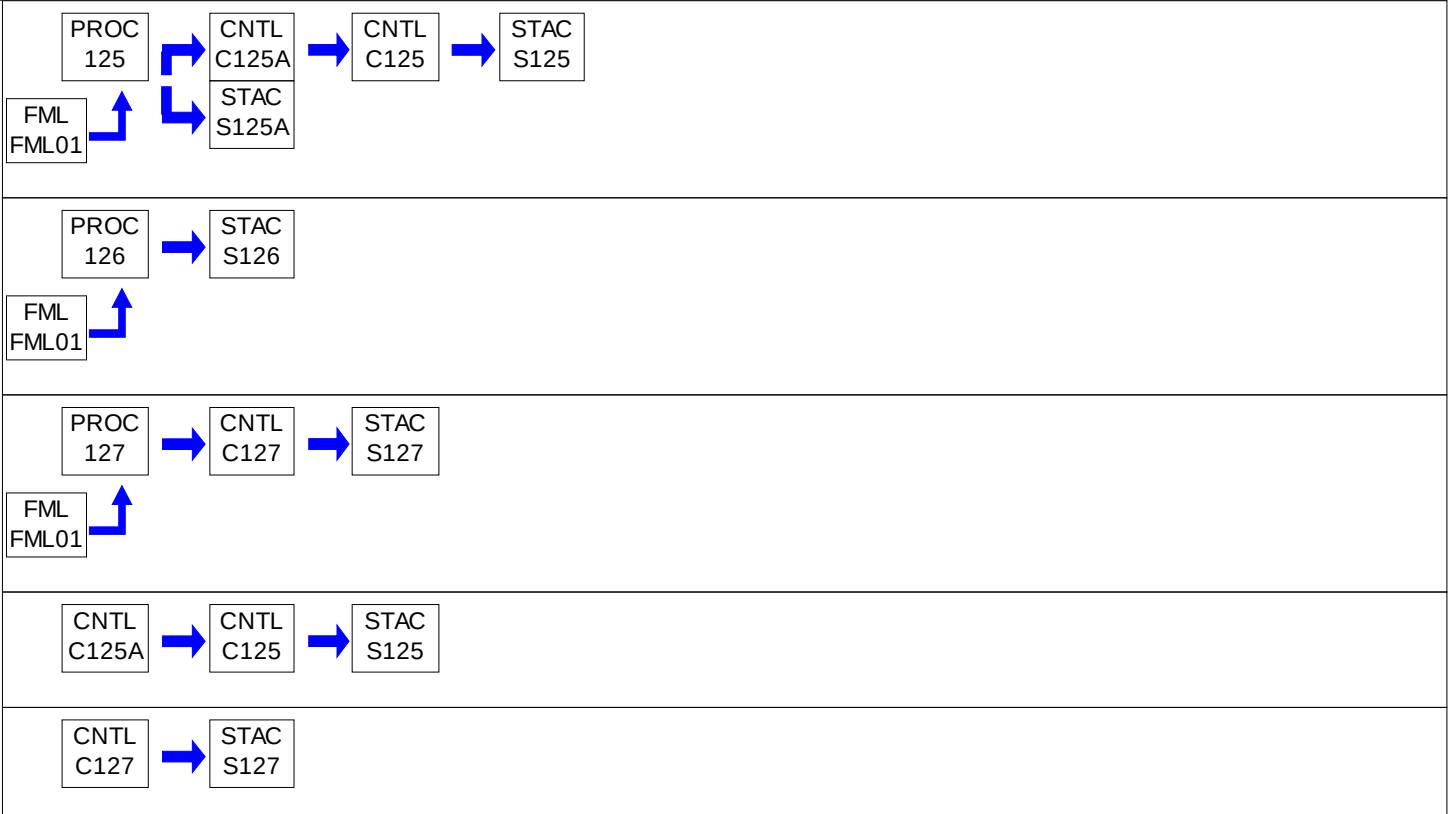
F-III: Monitoring Requirements
F-IV: Recordkeeping Requirements
F-V: Reporting Requirements
F-VI: Work Practice Standards
F-VII: Additional Requirements

Section G. Emission Restriction Summary

Section H. Miscellaneous

**SECTION A. Plan Approval Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
125	SMOKEHOUSES (12)	20.196 MMBTU/HR	
		1,650.000 CF/HR	Natural Gas
		1,560.000 Lbs/HR	PORK
126	HOT WATER HEATERS (2)	18.000 MMBTU/HR	
		17,650.000 CF/HR	Natural Gas
127	SAUSAGE OVENS 1	15.304 MMBTU/HR	
		15,006.000 CF/HR	Natural Gas
		8,613.000 Lbs/HR	Special A
C125	THERMAL RECUPERATIVE OXIDIZER (TRO)	N/A	Natural Gas
C125A	WIRE MESH FILTER (ON TRO INLET)		
C127	OIL MIST ELIMINATORS (OMES) (ON SAUSAGE OVENS)		
FML01	NATURAL GAS		
S125	SMOKEHOUSE TRO STACK		
S125A	SMOKEHOUSE STACKS (12) (A TO L)		
S126	HOT WATER HEATERS STACKS (2)		
S127	SAUSAGE OVEN STACKS (6)		

PERMIT MAPS

**SECTION B. General Plan Approval Requirements****#001 [25 Pa. Code § 121.1]****Definitions**

Words and terms that are not otherwise defined in this plan approval shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.12b (a) (b)]**Future Adoption of Requirements**

The issuance of this plan approval does not prevent the future adoption by the Department of any rules, regulations or standards, or the issuance of orders necessary to comply with the requirements of the Federal Clean Air Act or the Pennsylvania Air Pollution Control Act, or to achieve or maintain ambient air quality standards. The issuance of this plan approval shall not be construed to limit the Department's enforcement authority.

#003 [25 Pa. Code § 127.12b]**Plan Approval Temporary Operation**

This plan approval authorizes temporary operation of the source(s) covered by this plan approval provided the following conditions are met.

(a) When construction, installation, modification, or reactivation is being conducted, the permittee shall provide written notice to the Department of the completion of the activity approved by this plan approval and the permittee's intent to commence operation at least five (5) working days prior to the completion of said activity. The notice shall state when the activity will be completed and when the permittee expects to commence operation. When the activity involves multiple sources on different time schedules, notice is required for the commencement of operation of each source.

(b) Pursuant to 25 Pa. Code § 127.12b (d), temporary operation of the source(s) is authorized to facilitate the shakedown of sources and air cleaning devices, to permit operations pending the issuance of a permit under 25 Pa. Code Chapter 127, Subchapter F (relating to operating permits) or Subchapter G (relating to Title V operating permits) or to permit the evaluation of the air contaminant aspects of the source.

(c) This plan approval authorizes a temporary operation period not to exceed 180 days from the date of commencement of operation, provided the Department receives notice from the permittee pursuant to paragraph (a), above.

(d) The permittee may request an extension of the 180-day shakedown period if further evaluation of the air contamination aspects of the source(s) is necessary. The request for an extension shall be submitted, in writing, to the Department at least 30 days prior to the end of the initial 180-day shakedown period and shall provide a description of the compliance status of the source, a detailed schedule for establishing compliance, and the reasons compliance has not been established. This temporary operation period will be valid for a limited time and may be extended for additional limited periods, each not to exceed 180 days.

(e) The notice submitted by the permittee pursuant to subpart (a) above, prior to the expiration of the plan approval, shall modify the plan approval expiration date on Page 1 of this plan approval. The new plan approval expiration date shall be 180 days from the date of commencement of operation.

#004 [25 Pa. Code § 127.12(a) (10)]**Content of Applications**

The permittee shall maintain and operate the sources and associated air cleaning devices in accordance with good engineering practice as described in the plan approval application submitted to the Department.

#005 [25 Pa. Code §§ 127.12(c) and (d) & 35 P.S. § 4013.2]**Public Records and Confidential Information**

(a) The records, reports or information obtained by the Department or referred to at public hearings shall be available to the public, except as provided in paragraph (b) of this condition.

(b) Upon cause shown by the permittee that the records, reports or information, or a particular portion thereof, but not emission data, to which the Department has access under the act, if made public, would divulge production or sales figures or methods, processes or production unique to that person or would otherwise tend to affect adversely the

**SECTION B. General Plan Approval Requirements**

competitive position of that person by revealing trade secrets, including intellectual property rights, the Department will consider the record, report or information, or particular portion thereof confidential in the administration of the act. The Department will implement this section consistent with sections 112(d) and 114(c) of the Clean Air Act (42 U.S.C.A. § 7412(d) and 7414(c)). Nothing in this section prevents disclosure of the report, record or information to Federal, State or local representatives as necessary for purposes of administration of Federal, State or local air pollution control laws, or when relevant in a proceeding under the act.

#006 [25 Pa. Code § 127.12b]**Plan Approval Terms and Conditions**

[Additional authority for this condition is derived from 25 Pa. Code Section 127.13]

(a) This plan approval will be valid for a limited time, as specified by the expiration date contained on Page 1 of this plan approval. Except as provided in § § 127.11a and 127.215 (relating to reactivation of sources; and reactivation), at the end of the time, if the construction, modification, reactivation or installation has not been completed, a new plan approval application or an extension of the previous approval will be required.

(b) If construction has commenced, but cannot be completed before the expiration of this plan approval, an extension of the plan approval must be obtained to continue construction. To allow adequate time for departmental action, a request for the extension shall be postmarked at least thirty (30) days prior to the expiration date. The request for an extension shall include the following:

- (i) A justification for the extension,
- (ii) A schedule for the completion of the construction

If construction has not commenced before the expiration of this plan approval, then a new plan approval application must be submitted and approval obtained before construction can commence.

(c) If the construction, modification or installation is not commenced within 18 months of the issuance of this plan approval or if there is more than an 18-month lapse in construction, modification or installation, a new plan approval application that meets the requirements of 25 Pa. Code Chapter 127, Subchapter B (related to plan approval requirements), Subchapter D (related to prevention of significant deterioration of air quality), and Subchapter E (related to new source review) shall be submitted. The Department may extend the 18-month period upon a satisfactory showing that an extension is justified.

#007 [25 Pa. Code § 127.32]**Transfer of Plan Approvals**

(a) This plan approval may not be transferred from one person to another except when a change of ownership is demonstrated to the satisfaction of the Department and the Department approves the transfer of the plan approval in writing.

(b) Section 127.12a (relating to compliance review) applies to a request for transfer of a plan approval. A compliance review form shall accompany the request.

(c) This plan approval is valid only for the specific source and the specific location of the source as described in the application.

#008 [25 Pa. Code § 127.12(a)(4) & 35 P.S. § 4008 & § 114 of the CAA]**Inspection and Entry**

(a) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act.

(b) The permittee shall also allow the Department to have access at reasonable times to said sources and associated air cleaning devices with such measuring and recording equipment, including equipment recording visual observations, as the Department deems necessary and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act and regulations adopted under the act.

**SECTION B. General Plan Approval Requirements**

(c) Nothing in this plan approval condition shall limit the ability of the Environmental Protection Agency to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#009 [25 Pa. Code 127.13a]**Plan Approval Changes for Cause**

This plan approval may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (a) The permittee constructs or operates the source subject to the plan approval in violation of the act, the Clean Air Act, the regulations promulgated under the act or the Clean Air Act, a plan approval or permit or in a manner that causes air pollution.
- (b) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (c) The permittee fails to submit a report required by this plan approval.
- (d) The Environmental Protection Agency determines that this plan approval is not in compliance with the Clean Air Act or the regulations thereunder.

#010 [25 Pa. Code §§ 121.9 & 127.216]**Circumvention**

- (a) The permittee, or any other person, may not circumvent the new source review requirements of 25 Pa. Code Chapter 127, Subchapter E by causing or allowing a pattern of ownership or development, including the phasing, staging, delaying or engaging in incremental construction, over a geographic area of a facility which, except for the pattern of ownership or development, would otherwise require a permit or submission of a plan approval application.
- (b) No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of this plan approval, the Air Pollution Control Act or the regulations promulgated thereunder, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#011 [25 Pa. Code § 127.12c]**Submissions**

Reports, test data, monitoring data, notifications shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given on the plan approval transmittal letter or otherwise notified)

#012 [25 Pa. Code § 127.12(a)(9) & 40 CFR Part 68]**Risk Management**

- (a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).
- (b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the listed threshold quantity at the facility. The permittee shall submit the RMP to the Environmental Protection Agency according to the following schedule and requirements:
 - (1) The permittee shall submit the first RMP to a central point specified by the Environmental Protection Agency no later than the latest of the following:

**SECTION B. General Plan Approval Requirements**

- (i) Three years after the date on which a regulated substance is first listed under § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or the Environmental Protection Agency concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this plan approval condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

#013 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

#014 [25 Pa. Code § 127.25]**Compliance Requirement**

A person may not cause or permit the operation of a source subject to § 127.11 (relating to plan approval requirements), unless the source and air cleaning devices identified in the application for the plan approval and the plan approval issued to the source, are operated and maintained in accordance with specifications in the application and conditions in the plan approval issued by the Department. A person may not cause or permit the operation of an air contamination source subject to this chapter in a manner inconsistent with good operating practices.

**SECTION C. Site Level Plan Approval Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. Section 4003).

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) No person may permit the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations, as specified in 25 Pa. Code § 129.14.
- (7) N/A
- (8) N/A.
- (9) Sources and classes of sources other than those identified in (1) - (8) of this condition, for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (i) The emissions are of minor significance with respect to causing air pollution; and
 - (ii) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

004 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

No person may permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 25 Pa. Code § 123.1(a) (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

005 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (a) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour; OR
- (b) Equal to or greater than 60% at any time.

**SECTION C. Site Level Plan Approval Requirements****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The opacity limitations of 25 Pa. Code § 123.41 shall not apply to a visible emission in any of the following instances:

- (a) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (b) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (c) When the emission results from sources specified in 25 Pa. Code § 123.1(a) (relating to prohibition of certain fugitive emissions).

007 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

No person may permit the open burning of material in the Southeast Air Basin except where the open burning operations result from:

- (a) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
- (b) Any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
- (c) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (d) A fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.
- (e) A fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of the structure.
- (f) A fire set solely for recreational or ceremonial purposes.

II. TESTING REQUIREMENTS.**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The permittee shall email all source test submissions (notifications, protocols, reports, supplemental information, etc.) to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office (email addresses are provided below). Any questions or concerns about source testing submissions can be sent to RA-EPstacktesting@pa.gov and the PSIMS Administrator will address them.

Southeast Region
RA-EPSEstacktesting@pa.gov

Central Office
RA-EPstacktesting@pa.gov

(b) The following pertinent information shall be listed on the title page.

1. Test Date(s)

- a. For protocols, provide the proposed date on which testing will commence or "TBD"
- b. For reports, provide the first and last day of testing

2. Facility Identification Number (Facility - ID): For test programs that were conducted under a multi-site protocol, also include the PF ID under which the protocol was stored in PSIMS, as indicated in the protocol response letter.

**SECTION C. Site Level Plan Approval Requirements**

3. Source ID(s) for the applicable source(s) and air pollution control device(s): The term Source ID is used in the permit but "Other Id" is used in DEP electronic systems. They are the same number and must also be listed for control equipment

4. Testing Requirements (all that apply)

- a. Plan approval number(s)
- b. Operating permit number
- c. Applicable federal subpart(s) (i.e. 40 CFR 60, Subpart JJJJ)
- d. Special purpose(s) (Consent Order, RFD, RACT II, Tier II, etc.)

(c) If confidential information must be submitted, submit both a public copy, which has been redacted, and a confidential copy. The cover page of each submittal should state whether it is a "Public Copy" or "Confidential Copy" and each page of the latter must be marked "CONFIDENTIAL".

009 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) If at any time the Department has cause to believe that air contaminant emissions from any source may be in excess of the limitations specified in this Plan Approval, or established pursuant to, any applicable rule or regulation contained in 25 Pa. Code Article III, the permittee shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s).

(b) Such testing shall be conducted in accordance with the provisions of 25 Pa. Code Chapter 139, the most current version of the DEP Source Testing Manual, and the EPA Clean Air Act National Stack Testing Guidance, when applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the permittee that testing is required.

III. MONITORING REQUIREMENTS.**# 010 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The permittee shall monitor the facility, once per month, for the following:

- (1) Odors which may be objectionable (as per 25 Pa. Code §123.31);
- (2) Visible Emissions (as per 25 Pa. Code §§123.41 and 123.42); and
- (3) Fugitive Particulate Matter (as per 25 Pa. Code §§ 123.1 and 123.2).

(b) Objectionable odors, fugitive particulate emissions, and visible emissions that are caused or may be caused by operations at the site shall:

- (1) Be investigated;
- (2) Be reported to the facility management, or individual(s) designated by the permittee;
- (3) Have appropriate corrective action taken (for emissions that originate on-site); and
- (4) Be recorded in a permanent written log.

011 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Visible emissions may be measured using either of the following:

(a) A device approved by the Department and maintained to provide accurate opacity measurements.

(b) Observers trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.**# 012 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall maintain a record of all monitoring of fugitive emissions, visible emissions and odors, including those

**SECTION C. Site Level Plan Approval Requirements**

that deviate from the conditions found in this permit. The record of deviations shall contain, at a minimum, the following items:

- (a) Date, time, and location of the incident(s);
- (b) The cause of the event; and
- (c) The corrective action taken, if necessary, to abate the situation and prevent future occurrences.

013 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall maintain records of all the facility's increases of emissions from the following categories:

- (a) emissions increase of minor significance without notification to the Department.
- (b) de minimis increases with notification to the Department, via letter.
- (c) increases resulting from a Request for Determination (RFD) to the Department.
- (d) increases resulting from the issuance of a plan approval and subsequent operating permit.

V. REPORTING REQUIREMENTS.**# 014 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Additional authority for this permit condition is also derived from 40 CFR Part 68.]

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, §40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, §40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the threshold quantity at a facility. The permittee shall submit the RMP to the federal Environmental Protection Agency according to the following schedule and requirements:

(1) The permittee shall submit the first RMP to a central point specified by EPA no later than the latest of the following:

- (i) Three years after the date on which a regulated substance is first listed under 40 CFR § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or EPA concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this permit condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

(d) If this facility is subject to 40 CFR Part 68, as part of the certification required under this permit, the permittee shall:

(1) Submit a compliance schedule for satisfying the requirements of 40 CFR Part 68 by the date specified in 40 CFR § 68.10(a); or,

(2) Certify that this facility is in compliance with all requirements of 40 CFR Part 68 including the registration and submission of the RMP.

**SECTION C. Site Level Plan Approval Requirements**

(e) If this facility is subject to 40 CFR Part 68, the permittee shall maintain records supporting the implementation of an accidental release program for five (5) years in accordance with 40 CFR § 68.200.

(f) When this facility is subject to the accidental release program requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68, appropriate enforcement action will be taken by the Department if the permittee fails to register and submit the RMP or a revised plan pursuant to 40 CFR Part 68.

015 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department at 484-250-5920. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

- (1) Name, permit or authorization number, and location of the facility;
- (2) Nature and cause of the malfunction, emergency or incident;
- (3) Date and time when the malfunction, emergency or incident was first observed;
- (4) Expected duration of excess emissions;
- (5) Estimated rate of emissions; and
- (6) Corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

016 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

If the permittee has been previously advised by the Department to submit a source report, the permittee shall submit by March 1, of each year, a source report for the preceding calendar year. The report shall include information from all previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported, including those sources listed in the Miscellaneous Section of this permit.

**SECTION C. Site Level Plan Approval Requirements**

The permittee may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

VI. WORK PRACTICE REQUIREMENTS.**# 017 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

A person responsible for any source specified in 25 Pa. Code § 123.1 shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (a) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (b) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (c) Paving and maintenance of roadways.
- (d) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

018 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall ensure that the source(s) and air pollution control device(s), listed in this plan approval, are operated and maintained in a manner consistent with good operating and maintenance practices, and in accordance with manufacturer's specifications.

019 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall immediately, upon discovery, implement measures which may include the application for the installation of an air cleaning device(s), if necessary, to reduce the air contaminant emissions to within applicable limitations, if at any time the operation of the source(s) identified in this plan approval, is causing the emission of air contaminants in excess of the limitations specified in, or established pursuant to 25 Pa. Code Article III or any other applicable rule promulgated under the Clean Air Act.

VII. ADDITIONAL REQUIREMENTS.**# 020 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall comply with all of the existing requirements of its current Title V operating permit, No. 46-00013, unless specifically revised in this plan approval. The provisions in this plan approval shall be construed to supersede any contrary provisions in any previous operating permit.

021 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

- (a) If construction has not commenced before the expiration of this Plan Approval, then a new Plan Approval application must be submitted and approval obtained before construction can commence.
- (b) If the construction has commenced, but cannot be completed before the expiration of this Plan Approval, an extension of the expiration date must be obtained to continue construction. To assure acceptance, a request for an extension must be postmarked at least (30) days prior to the expiration date. The Department cannot issue an extension after the expiration date. The request shall include:
 - (1) A justification for the extension.
 - (2) A schedule for completion of construction, and, when required by the Department.
 - (3) A re-analysis if Best Available Technology (BAT) as required by 25 Pa. Code §127.12 (a)(5).

VIII. COMPLIANCE CERTIFICATION.

**SECTION C. Site Level Plan Approval Requirements**

No additional compliance certifications exist except as provided in other sections of this plan approval including Section B (relating to Plan Approval General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 125

Source Name: SMOKEHOUSES (12)

Source Capacity/Throughput:

20.196 MMBTU/HR

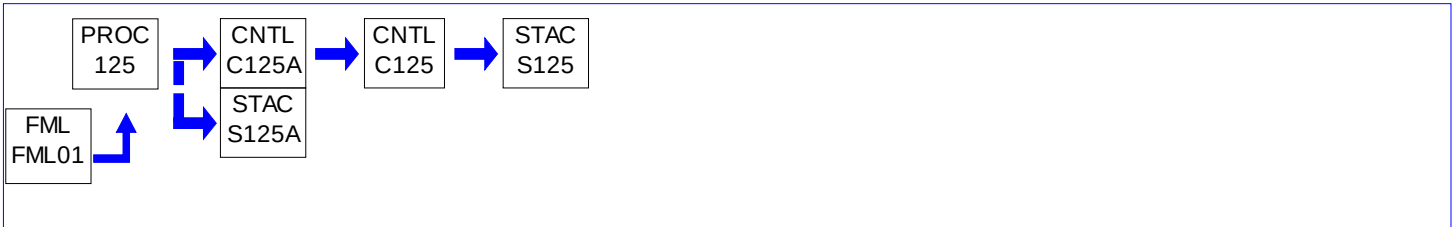
1,650.000 CF/HR

Natural Gas

1,560.000 Lbs/HR

PORK

Conditions for this source occur in the following groups: GRP 1

**I. RESTRICTIONS.****Throughput Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall ensure that the throughput (i.e., the amount of pork per batch) shall not exceed 15,912 lbs per batch for the each of the Smokehouses (12) (Source ID: 125), when using natural smoke.

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall ensure that natural gas flow rate shall not exceed 1,650 standard cubic feet per hour (scfh) for each of the Smokehouses (12) (Source ID: 125) burners (12).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall monitor the following for each of the Smokehouses (12) (Source ID: 125):

- (a) the type of smoke, liquid or natural, used for each batch.
- (b) the amount of wood chips used when operating using natural smoke per day.
- (c) the throughput (i.e., the amount of pork per batch) when operating using natural smoke per day.
- (d) the total smoking operating hours when operating using natural smoke per day.

004 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall monitor differential air pressure drop for the Wire Mesh Filter (on TRO inlet) (Source ID: C125A), on a daily basis, when using natural smoke for flavor.

[Note: DEP reserves the right to revise the monitoring frequency after reviewing the records post operating permit period.]

**SECTION D. Source Level Plan Approval Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall maintain records of the following for each of the Smokehouses (12) (Source ID: 125):

- (a) the type of smoke, liquid or natural, used for each batch.
- (b) the amount of wood chips used when operating using natural smoke per day.
- (c) the throughput (i.e., the amount of pork per batch) when operating using natural smoke per day.
- (d) the total smoking operating hours when operating using natural smoke per day.

006 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall maintain records of the differential air pressure drop for the Wire Mesh Filter (on TRO inlet) (Source ID: C125A) on a daily basis, when using natural smoke for flavor.

007 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall maintain records of the dates and the times the Wire Mesh Filter (on TRO inlet) (Source ID: C125A) are cleaned.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall ensure that when using natural smoke the Wire Mesh Filter (on TRO inlet) (Source ID: C125A) are cleaned when the pressure drop exceeds 5" w.c.

009 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall ensure that the Wire Mesh Filter (on TRO inlet) (Source ID: C125A) are installed at the inlet to the Thermal Oxidizer (Source ID: C125).

010 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

- (a) The permittee may use either natural smoke (i.e., wood chips) or liquid smoke for smoke flavor in all twelve (12) smokehouses. When actively smoking using natural smoke, the smokehouses shall vent to the TRO.
- (b) No more than three (3) smokehouses shall be operated at a time in the smoking mode using natural smoke.
- (c) Smokehouses using liquid smoke shall not need to vent to the TRO.

VII. ADDITIONAL REQUIREMENTS.**# 011 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall ensure that each of the Smokehouses (12) (Source ID: 125) shall be equipped with natural gas-fired burner. Each of the 12 burners shall have a rated heat input capacity of 1.683 MMBtu/hr.

**SECTION D. Source Level Plan Approval Requirements****# 012 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The 'Source/Capacity/Throughput' data for pork in Sections A and D for this source are for informational purposes only.

The applicable throughput restriction is in Condition #001 of this section.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 126

Source Name: HOT WATER HEATERS (2)

Source Capacity/Throughput:

18.000 MMBTU/HR

17,650.000 CF/HR

Natural Gas

Conditions for this source occur in the following groups: GRP 1

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

001 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

Both of the two (2) hot water heaters (Source ID: 126) has a rated heat input capacity of 18.0 MMBtu/hr.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 127

Source Name: SAUSAGE OVENS 1

Source Capacity/Throughput:

15.304 MMBTU/HR

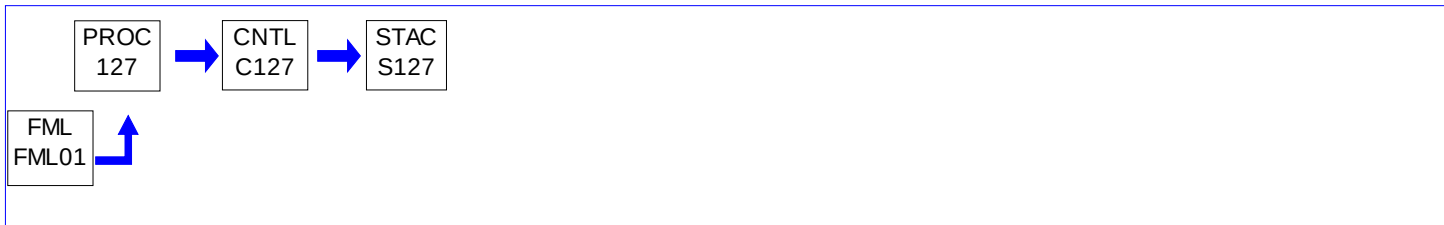
15,006.000 CF/HR

Natural Gas

8,613.000 Lbs/HR

Special A

Conditions for this source occur in the following groups: GRP 1

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in excess of 0.02 gr/dscf, pursuant to 25 Pa. Code § 123.13(c)(1)(i).

Throughput Restriction(s).**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall ensure that the throughput (i.e., amount of sausage) processed through the Sausage Ovens (Source ID: 127) shall not exceed 8,613 pounds per hour (lb/hr).

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall ensure that the total amount of natural gas used for all four (4) ovens shall not exceed 15,006 standard cubic feet per hour (scfh).

II. TESTING REQUIREMENTS.**# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The permittee shall perform a stack test using the Department-approved procedures, to show compliance with the emission limits set for the source. The Source testing shall be performed within 180 days after startup of the source and/or control device. Source testing shall be performed for the following pollutants: particulate matter (PM). Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(b) At least ninety (90) days prior to the test, the permittee shall submit to the Department for approval the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.

(c) The stack test shall, at a minimum, test for PM concentration at the outlet locations of the following stacks: 1) Stack venting the inlet to the first impingement oven, 2) Stack venting either the outlet of the first impingement and the inlet to the second impingement oven or the outlet of the second impingement oven and the inlet to the third impingement oven, 3) Stack venting the outlet of the third impingement oven, and 4) One of the two stacks venting the searing oven. Tests shall be conducted in accordance with the provisions of EPA Methods 5 or other Department approved methodology and 25 Pa. Code Chapter 139.

(d) At least thirty (30) days prior to the test, the Regional Air Quality Manager, shall be informed of the date and time of the test.

**SECTION D. Source Level Plan Approval Requirements**

(e) Within sixty (60) days after the source test(s) (unless a more stringent regulatory requirement applies) an electronic copy of the complete test report, including all operating conditions, shall be submitted to the Regional Air Quality Manager for approval.

(f) In the event that any of the above deadlines cannot be met, the permittee may request an extension for the due date(s) in writing and include a justification for the extension. The Department may grant an extension for a reasonable cause.

[Note: DEP reserves the right to reduce the stack testing frequency of the PM concentration at the outlet base on the stack test results.]

III. MONITORING REQUIREMENTS.

005 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall monitor the pressure drop for the Oil Mist Eliminator (OME) (on Sausage Ovens) (Source ID: C127), on a daily basis, using Department approved methods.

006 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall monitor the throughput (i.e., amount of sausage) and the fuel usage for the Sausage Ovens (Source ID: 127), on a daily basis.

IV. RECORDKEEPING REQUIREMENTS.

007 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall maintain records of the pressure drop for the Oil Mist Eliminators (OMEs) (on sausage oven) (Source ID: C127), on a daily basis, using Department approved method.

008 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall maintain records of the throughput (i.e., amount of sausage) and the fuel usage for the Sausage Ovens (Source ID: 127), on a daily basis.

009 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall maintain records of cleaning of the efficiency pad(s) for the Oil Mist Eliminators (OMEs) on a weekly basis. The records should indicate the date the cleaning was performed.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

010 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall maintain the following minimum pressure differentials for the Oil Mist Eliminators (OMEs) (on Sausage Ovens) (Source ID: 127), when cooking meat:

(i) pressure drop: 0.1" (w.c.) for the standard efficiency pad.

(ii) pressure drop: 0.4" (w.c.) for the high efficiency pad.

**SECTION D. Source Level Plan Approval Requirements****# 011 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall utilize the following model or type of efficiency pad(s) for the Oil Mist Eliminators (OMEs) (on sausage oven) (Source ID: C127) as proposed in the plan approval application:

- (i) High efficiency pad(s) (model no.: 7CA/8TMW11/7CA or equivalent) for the Impingement Ovens (3).
- (ii) Standard efficiency pad (model no.: 3BF/7CA or equivalent) for the Searing Oven.

012 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall clean the efficiency pad(s) for the Oil Mist Eliminators (OMEs) on a weekly basis or if the pressure drop across the filters exceeds the following:

- (1) Pressure drop of 0.5" (w.c) for the standard efficiency pad.
- (2) Pressure drop of 2.0" (w.c.) for the high efficiency pad.

VII. ADDITIONAL REQUIREMENTS.**# 013 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The source group Sausage Ovens (Source ID: 127) is comprised of the following sources operating as one line:

- (i) Three (3) impingement ovens, model no. IMP-4266, or equivalent. Each of the ovens is equipped with four (4) natural gas-fired burners (total: 12 burners), manufactured by Eclipse, model no. TFB25.200-NA11NC2NE1DDXO, or equivalent.
- (ii) One (1) searing oven, model no. IRO-12-F-12-42, equipped with natural gas-fired burners (162 burners), manufactured by Seleas Heat Technology, model no. MR-12NI, or equivalent.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: C125

Source Name: THERMAL RECUPERATIVE OXIDIZER (TRO)

Source Capacity/Throughput:

N/A

Natural Gas

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in excess of 0.02 gr/dscf, pursuant to 25 Pa. Code § 123.13(c)(1)(i).

Control Device Efficiency Restriction(s).

002 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall ensure a 98% removal efficiency (RE) or less than 20 ppmv as methane for VOC and a PM concentration not exceeding 0.02 grain per dry standard foot for the Thermal Recuperative Oxidizer (TRO) (Source ID: C125) at all times, when operating.

II. TESTING REQUIREMENTS.

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) The permittee shall perform a stack test using the Department-approved procedures, to show compliance with the emission limits set for the source. The Source testing shall be performed within 180 days after startup of the source and/or control device. Source testing shall be performed for the following pollutants: particulate matter (PM), total volatile organic compounds (VOCs) and VOCs (minus methane and ethane). Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(b) At least ninety (90) days prior to the test, the permittee shall submit to the Department for approval the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.

(c) The stack test shall, at a minimum, test for PM, total VOC and total VOCs (minus methane and ethane) to ensure compliance with the 98% removal efficiency (RE) or less than 20 ppmv as methane for VOC and the PM concentration not exceeding 0.02 grain per dry standard cubic foot. Tests shall be conducted in accordance with the provisions of EPA Methods 5 (filterable PM), 201/202 (condensable PM), 25A (total VOCs) and 18 or other Department approved methodology and 25 Pa. Code Chapter 139.

(d) At least thirty (30) days prior to the test, the Regional Air Quality Manager, shall be informed of the date and time of the test.

(e) Within sixty (60) days after the source test(s) (unless a more stringent regulatory requirement applies) an electronic copy of the complete test report, including all operating conditions, shall be submitted to the Regional Air Quality Manager for approval.

(f) In the event that any of the above deadlines cannot be met, the permittee may request an extension for the due date(s) in writing and include a justification for the extension. The Department may grant an extension for a reasonable cause.

III. MONITORING REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall monitor the following for the Thermal Recuperative Oxidizer (TRO) (Source ID: C125) at all times, when operating:

**SECTION D. Source Level Plan Approval Requirements**

- (1) the TRO combustion chamber temperature.
- (2) the air flow rate.

IV. RECORDKEEPING REQUIREMENTS.**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall maintain records of the following for the Thermal Recuperative Oxidizer (TRO) (Source ID: C125) when operating:

- (1) the TRO combustion chamber temperature, at all times.
- (2) the air flow rate on a daily basis.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall ensure that the Thermal Recuperative Oxidizer (TRO) (Source ID: C125) at all times, when operating:

- (1) residence time to TRO: 0.9 seconds (minimum).
- (2) the combustion chamber temperature: 1,400° F (minimum), based on a 3-hour block averaging period.
- (3) the air flow rate: shall not exceed 3,000 scfm and shall not exceed to 160°F.

007 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The permittee shall ensure that only natural gas is used as fuel for the 3.0 MMBtu/hr Maxon Kindizer LE burner.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**SECTION E. Source Group Plan Approval Restrictions.**

Group Name: GRP 1

Group Description: Natural Gas-Fired Sources

Sources included in this group

ID	Name
125	SMOKEHOUSES (12)
126	HOT WATER HEATERS (2)
127	SAUSAGE OVENS 1

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in excess of 0.02 gr/dscf, pursuant to 25 Pa. Code § 123.13(c)(1)(i).

002 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 ppmvd.

Fuel Restriction(s).

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall ensure that only natural gas shall be used for this source.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

III. MONITORING REQUIREMENTS.

004 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall monitor the following on a daily basis and on a monthly basis:

- (1) hours of operation for each emission source.
- (2) fuel usage for each emission source.

IV. RECORDKEEPING REQUIREMENTS.

005 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The permittee shall maintain records of the following on a daily basis and on a monthly basis:

- (1) hours of operation for each emission source.
- (2) fuel usage for each emission source.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**SECTION E. Source Group Plan Approval Restrictions.****VI. WORK PRACTICE REQUIREMENTS.****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.93(c).]

This source shall be operated and maintained in accordance with manufacturer's specifications and good operating practices.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this Plan Approval facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description			
125	SMOKEHOUSES (12)			
Emission Limit		Pollutant		
500.000	PPMV	dry basis	SOX	
0.020	gr/DRY FT3	particulate matter	TSP	
126	HOT WATER HEATERS (2)			
Emission Limit		Pollutant		
500.000	PPMV	dry basis	SOX	
0.020	gr/DRY FT3	particulate matter	TSP	
127	SAUSAGE OVENS 1			
Emission Limit		Pollutant		
500.000	PPMV	dry basis	SOX	
0.020	gr/DRY FT3	particulate matter	TSP	
C125	THERMAL RECUPERATIVE OXIDIZER (TRO)			
Emission Limit		Pollutant		
0.020	gr/DRY FT3	particulate matter	TSP	

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

The following previously issued Request For Determinations (RFDs) and General Plan Approval and General Operating Permit are part of the proposed project under Plan Approval 46-0013G:

(1) RFD No. 9250 for the installation of six (6) smokehouses - three (3) natural gas-fired smokehouses and three (3) steam-operated smokehouses using liquid smoke; three (3) natural gas-fired hot water heaters - two (2) heaters with a rated heat input capacity of 399,00 Btu/hr and one (1) heater with a rated heat input capacity of 250,000 Btu/hr.

(2) GP1-46-0257 (formerly GP1-46-0111) for the installation of three (identical) natural gas-fired boilers each with a rated heat input capacity of 24.494 MMBtu/hr.

AUTH 1559492; APS 1035592; 3/2026- extension of plan approval for additional time for source shakedown and stack test review.

AUTH1580787; APS 1035592; 8/2026- extension of plan approval for additional time for source shakedown and stack test review.



***** End of Report *****
